

Serial No. 09/551,233  
Reply to Office Action of October 8, 2004

**Amendments to the Claims:**

This listing of claims will replace all prior versions and listings of claims in the application:

Claims 1 – 11 (Cancelled)

12. (Previously Presented) A method of fabricating a semiconductor device having a ferroelectric capacitor, comprising the steps of:

- forming an active device element on a substrate;
- forming an insulation film over said substrate to cover said active device element;
- forming a lower electrode layer of said ferroelectric capacitor over said insulation film, such that said lower electrode is formed on a layer containing Ti;
- forming a ferroelectric film on said lower electrode as a capacitor insulation film of said ferroelectric capacitor;
- crystallizing said ferroelectric film by applying a thermal annealing process in an O<sub>2</sub> atmosphere under a reduced total pressure in the range between 1 Torr and 40 Torr such that peeling of the ferroelectric film is substantially reduced; and
- forming an upper electrode layer on said ferroelectric film.

Claims 13 – 14 (Cancelled)

15. (Currently Amended) A semiconductor device, comprising:

- a substrate;
- an active device element formed on said substrate, ~~said active device including a ferroelectric capacitor;~~
- an insulation film provided over said substrate to cover said active device element;
- ~~said ferroelectric capacitor comprising:~~

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a lower electrode containing Pt provided over said insulation film;  
a PZT ferroelectric film provided on said lower electrode, said PZT ferroelectric film having a columnar microstructure extending from an interface between said lower electrode and said PZT ferroelectric film in a direction substantially perpendicular to a principal surface of said lower electrode, said PZT ferroelectric film generally having a  $\langle 111 \rangle$  orientation extending continuously from a bottom surface of said PZT ferroelectric film to a top surface of said PZT ferroelectric film and consisting of crystal grains generally having said  $\langle 111 \rangle$  orientation and a substantially uniform grain diameter of less than about 200nm; and  
an upper electrode provided on said PZT ferroelectric film,  
wherein a grain boundary of said crystal grains of said PZT film is staggered with respect to a grain boundary of crystal grains in said lower electrode.

16. (Previously Presented) A semiconductor device as claimed in claim 15, wherein said crystal grains constituting said PZT ferroelectric film have an average diameter of about 150 nm.

17. (Original) A semiconductor device as claimed in claim 15, wherein said lower electrode comprises a Ti layer and a conductor layer provided further on said Ti layer.

Claims 18 – 28 (Cancelled)